STANLEYEngineered Fastening

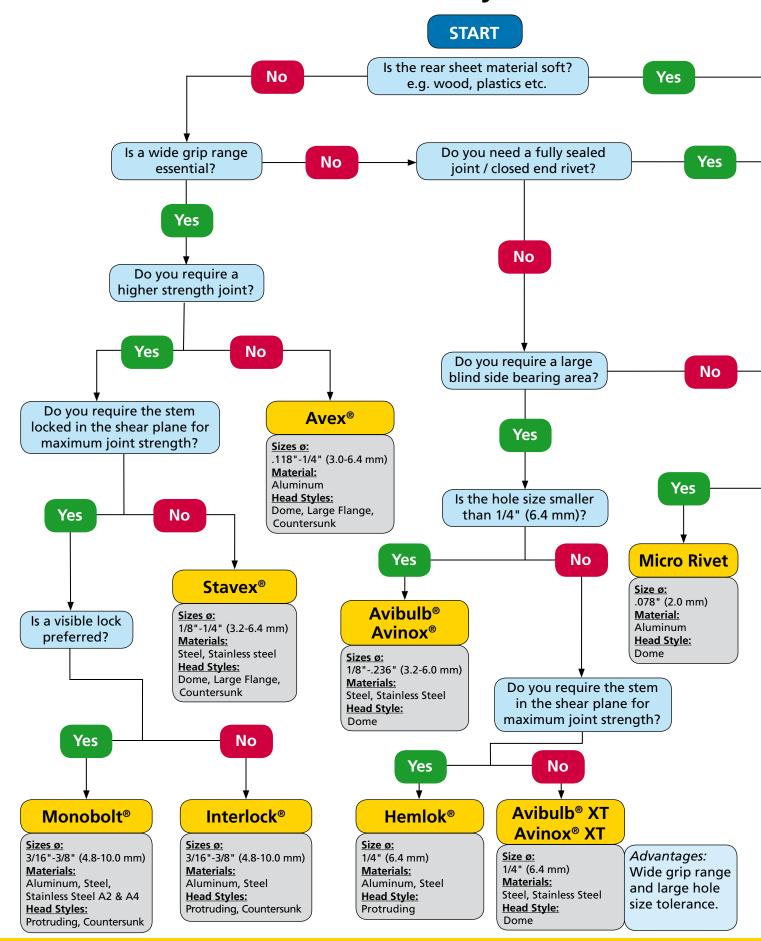


Selection Guide Breakstem Systems

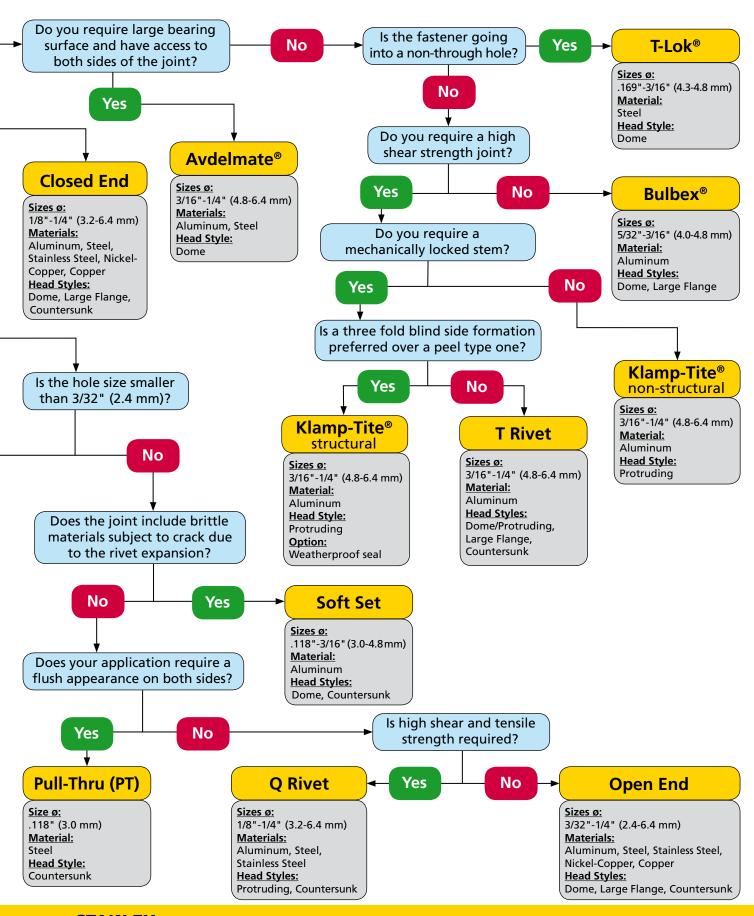




POP ** Avdel ** Breakstem Systems



This selection guide is designed to illustrate which fasteners may be the most suitable for your application. This guide does not include the full range of POP Avdel products; our Applications Engineers are available to advise as to the best solution for your specific application needs.





POP * Avdel * Breakstem Systems

Benefits of assembly

POP Avdel breakstem fasteners and installation tools are premium fastening systems offering multi-grip performance, consistent and reliable installation and high speed, high performance assembly. Used in all manufacturing industries throughout the world, there is a POP Avdel breakstem fastener and installation tool to suit virtually every assembly requirement. Key features and benefits include:

- · Blind assembly
- Multi-grip performance
- Hole filling
- Easy and high speed assembly

- Reliable clamp and vibration resistance
- Easy visual inspection
- Positive stem retention
- Extensive product offering

Range overview



Soft Set Rivets

Wide range of materials, head styles and sizes Quick installation Increased stem retention



Special aluminium alloy for brittle materials Lower clamp forces

Retained stem



.078" (2.0 mm) diameter Ouick installation Retained stem



Flush set on both sides of the application No stem head remains in the application



Fully sealed fasteners Good hole fill Retained stem Wide range of materials and sizes



Multi-grip capability Good hole fill Retained stem Large blind side bearing area



Multi-grip capability Good hole fill Retained stem



Large blind side bearing area High shear and tensile strength Retained stem Large blind side bearing area High corrosion resistance (Avinox)



High shear and tensile strength Wide grip range High residual clamp load Large blind side footprint Reliable stem retention



Very high shear and tensile strength Large blind side bearing area Mechanically locked stem



Multi-grip capability Superior hole sealing Excellent hole fill Mechanically locked stem Good sheet take-up performance Monobolt® features a visible lock



Mechanically locked stem Stem plugs entire rivet body length Weatherproof



Folding leg formation for thin sheet and low strength materials Multi-grip capability Retained stem



Folding leg formation for thin sheet and brittle materials Multi-grip capability Good clamp up Mechanically locked stem & visible lock (structural version)



Wide peel type tail formation High shear and tensile strength Good sheet take-up



Peel type tail formation for joining wood to metal Use in non-through holes Retained stem

Two piece fastener Wide grip range Large bearing area against both sides of the application Requires access to both sides



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